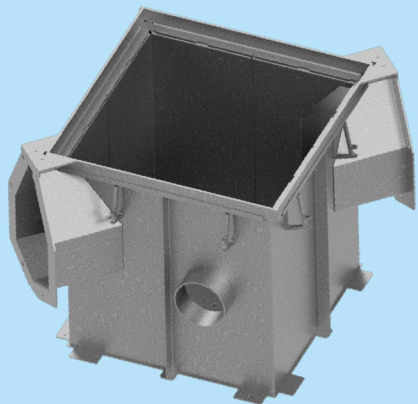


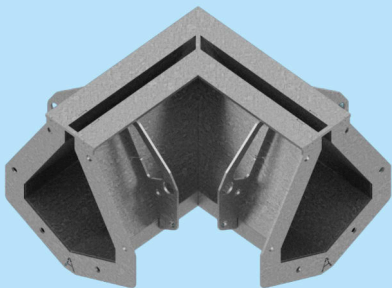
MANUFACTURING

Built Local

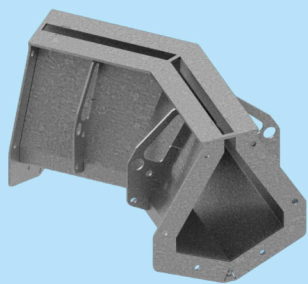
Ez Drains are designed & manufactured in Southeast Minnesota. We utilize locally sourced materials, and in-house state of the art equipment at our 75,000 sq. ft Metal Fabrication Facility. Research, continuous improvement, quality manufacturing ensures that you are receiving the best product for your hard earned dollars.



45° sump



90° elbow



45° elbow

*45deg sumps are typically used in cases where it is desired to cut the concrete diagonally away from the corners of the sump frame.



HAVEN INDUSTRIES

Manufacturer of Grain Saver Augers
67374 310th St.
Dexter, MN 55926
Tel: 507.584.6300
Fax: 507.584.0215
WWW.HAVENINDUSTRIES.US



FLOOR SLOT DRAINS

In-Floor System for drainage in buildings with concrete floors

- Installs easily, adjustable height with rebar set screw
- Pre-sloped Design
- Sectional. Bolt Together Design
- Custom Lengths Available
- Extra thick top flange(7ga.)
- Commercial or Residential Style

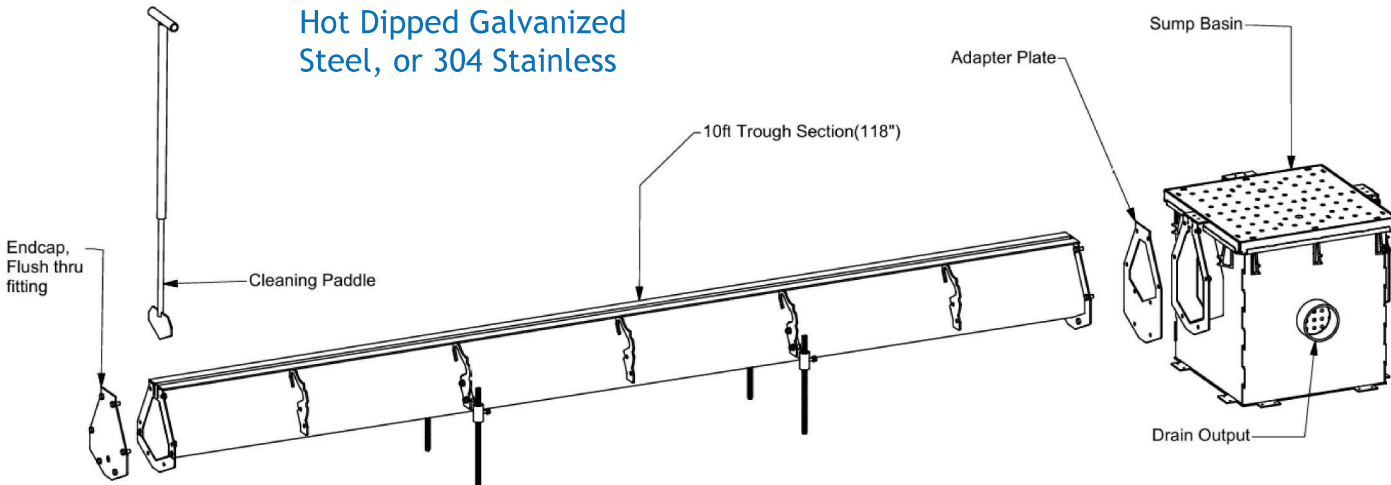


Commercial Drain



Residential Drain

Optional Material:
Hot Dipped Galvanized
Steel, or 304 Stainless



TROUGH AND SUMP SIZES

COMMERCIAL STYLE

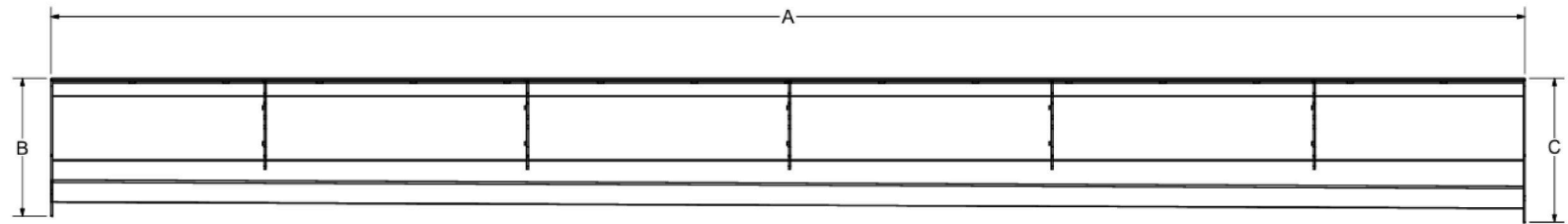
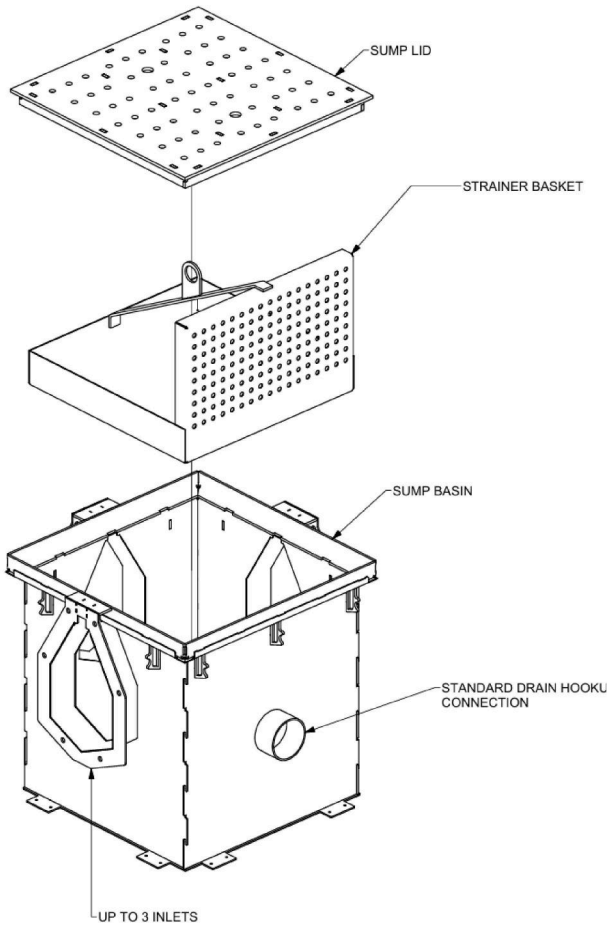
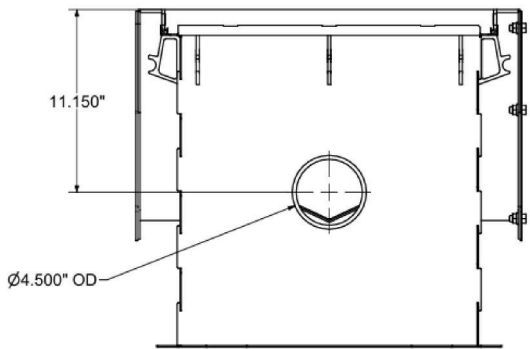
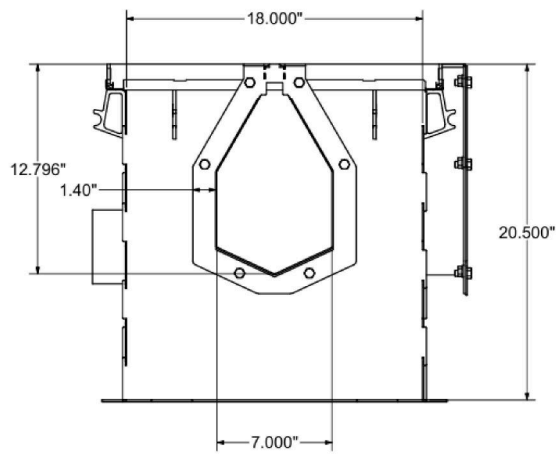
- 18”x18”
- 24”x24”

RESIDENTIAL STYLE

- 12”x12”

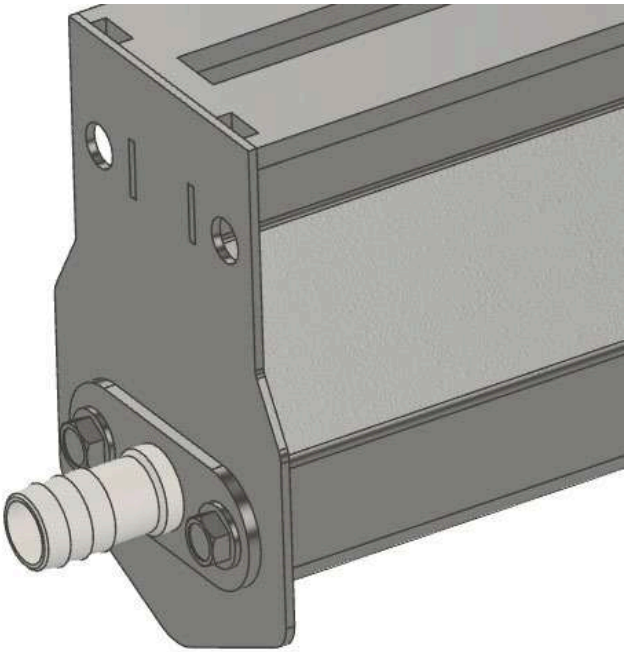
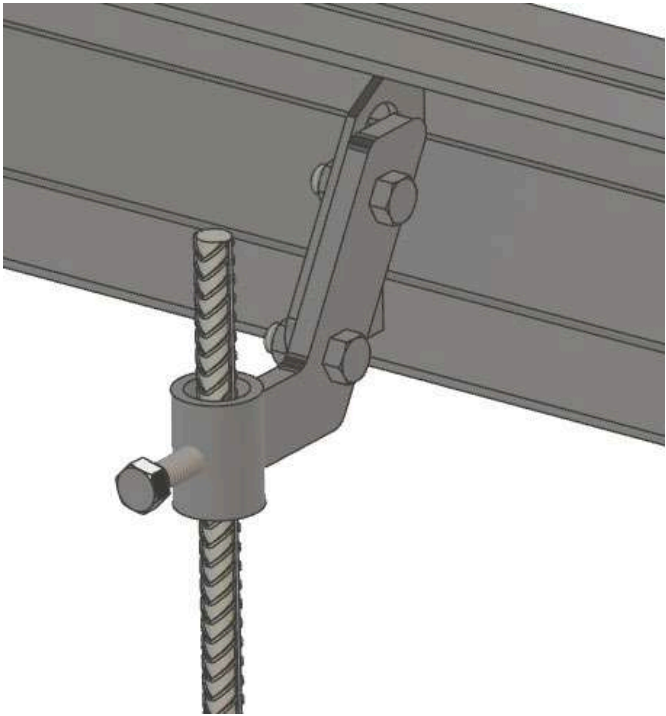


- Ez Drain is a simple and affordable solution for in-floor building drainage systems.
- Trough Profile is designed with steeper wall sides compared to other floor slot trough drains.
- This design increases live loading capacity.
- It reduces the likelihood of surrounding concrete collapsing in unusual loading situations.



Commercial Style (Slope – 0.5”/10FT)				Residential Style (Slope – 0.25”/10FT)			
Section Designation	A	B	C		A	B	C
END -A Section	118”	9.5”	10”		118”	4.816”	5.936”
A -B Section	118”	10”	10.5”		118”	5.936”	6.186”
B -C Section	118”	10.5”	11”		118”	6.186”	6.436”
C -D Section	118”	11”	11.5”		118”	6.436”	6.686”
D -E Section	118”	11.5”	12”		118”	6.686”	6.936”
E -F Section	118”	12”	12.5”		118”	7.186”	7.436”
F -H Section	118”	13”	13.5”		118”	7.686”	7.936”

Adjustable height Bracket, Number of staking brackets, customizable Hose barb for trough flushing water line



Barely, noticeable, neat look. Water will drain away leaving all residue and particles in strainer basket for dumping.

